



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

4.5NR-13
Job Sheet 193512



Part No: 4.5NR-13

Job Qty: 16 pcs

Part Name: Lock Bearing Screw



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/16/19

Job Tracking No:

Due Date: 5/23/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG 4.5NR-13 Rev.A IPP Rev. A 18.12.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Conventional Lathe - 1 SL-154	16 pcs	5/23/19	5/23/19	0.00	8.00	SL-154 Conventional Lathe - 1 Conventional Lathe - 2	JB 19-09-21
110	QC 2	16 pcs	5/23/19	5/23/19	0.00	0.00	QC 2 - 1 QC 2 - 12 QC 2 - 14 QC 2 - 17 QC 2 - 19 QC 2 - 2 QC 2 - 20 QC 2 - 22 QC 2 - 23 QC 2 - 25 QC 2 - 32 QC 2 - 33 QC 2 - 35 QC 2 - 39 QC 2 - 4 QC 2 - 40 QC 2 - 44 QC 2 - 45 QC 2 - 48 QC 2 - 49 QC 2 - 50 QC 2 - 51 QC 2 - 52 QC 2 - 57 QC 2 - 62 QC 2 - 63 QC 2 - 8 QC 2 - 66	JB 19-09-21

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S215793



Part: 4.5NR-13

Job No: 193512

Serial No/Batch: S215793

Revision: A

Inspector:

Exa Date:

DAS
45
9-89

DAS
62
9-89

				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
120 QC 8	16 pcs	5/23/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	By 19-09-21
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
121 Outsource - 13 - Zinc Plating	16 pcs	5/23/19		GRO002-VC	2019-09-23
122 Packaging 2-1 - Receive - B4B	16 pcs	5/23/19	0.00 0.00	Packaging 2 - 1 - B4B	SEP 27 2019
124 QC 6	16 pcs	5/23/19	0.00 0.00	QC 6 - 40	
130 Packaging 3-1 - Stock - B4B	16 pcs	5/23/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	16 pcs	5/23/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89
Part Op 100 - 1-Machine as per DWG. 2-Deburr Descriptions: 121 - Issue P/O; 44501 - Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; Steel -Certificate of Conformity is required 130 - . DAS 45 19-4-18 9-89					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MS24694-S112	Lock Bearing Screw 1/4-28 X 1-5/8	16 Ea (1 ea)	100-Conventional Lathe - 1	5141229	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Conventional Lathe - 1	MS24694-S112	16	44	0	
Part Specifications					
Specifications could not be found.					

DAS
61
9-89

SIXTINE
DT10522

DAS
45
9-89



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Tel (613) 632-5200

PURCHASE ORDER POHB044561



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044561

PO Date: 9/23/19

Due Date: 10/1/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-09-24

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	193512	4.5NR-13	Lock Bearing Screw -Issue P/O; -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; Steel -Certificate of Conformity is required	Firmed -		10/1/19	41 pcs	0 pcs	41 pcs	\$1.6981/pcs	\$69.62
				X41			SEP 27 2019			DAS 61 9-89	DP
2	99391	RBW6405G04132-3G-8	Pin -Issue P/O; -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required	Firmed -		10/1/19	12 pcs	0 pcs	12 pcs	\$1.6981/pcs	\$20.38
				X12			SEP 27 2019				DP
Grand Total:											\$90.00

Handwritten signature and initials



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PURCHASE ORDER
POHB044561



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/24/19 12:52 PM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(022665-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

Bon de Livraison / Packing Slip

022665-1

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

RECEIVED
SEP 26 2019
DART AEROSPACE LTD.

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No		Bon de commande Client Customer Purchase Order No				
25-Sep-2019		Jigar Patel				POHB044561				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty		Qté Scrap/	À venir/ Back Order
1	4.5NR-13 Rev.	4.5NR-13 LOCK BEARING SCREW 01 -ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours ZINC PLATE, ASTM B633 TYPE 2 SC 2 0.0003 "		ZINC CH	41	41	0	0	0	
2	RBW6405G04132-3G-8 Rev.	RBW6405G04132-3G-8 ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE - 2, SC - 2 0.0003 " THICKNESS		ZINC CH	12	12	0	0	0	

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

JP 347

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.